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RBW6705G00231-3G-13

Job Sheet 198704



Part No: RBW6705G00231-3G-13

Job Qty: 1 pcs *2 MLL*

Part Name: Placard W/Adhesive Back

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/1/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 8/23/19

Description:

Type: SOLD

Note: DWG RBW6705G00231-3G Rev 2 IPP Rev. A 19.08.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	8/23/19		0.00	0.07	Small Fab - 1		<i>MLL</i>
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	8/23/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	1 pcs	8/23/19		0.00	0.00	QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		



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Container No: S211197



Part: RBW6705G00231-3G-13

Job No: 198704

Serial No/Batch: S211197

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 08/04/19

DAS
40
9-89

SEP 04 2019

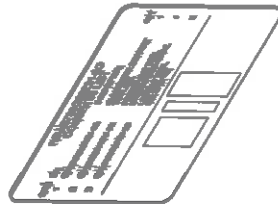
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				Packaging 3 - 5 - B4B	DAS 28 8-89	
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
140 QC 21 - SA	1 pcs	8/23/19	0.00 0.00	QC 21 - SA - 21		DAS 21 8-89
				QC 21 - SA - 70		
				QC 21 - SA - 53		
Part Op 100 - (Small Fab) 1-Engrave placard using Laser engraver as per DWG. Sheet 4. ***NOTE*** Use PDF Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
LM922402	Plastic, Black & White 1/16"	.1770 sf (.177 ea)	100-Small Fab - 1	31.51069		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Small Fab - 1	LM922402	0	78	0		
Part Specifications						
Specifications could not be found.						

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-01-22	13 CORRECTED DESCRIPTION WAS POSITIONING TOOL M/R ROTATING SCISS. IS POSITIONING TOOL M/R ROTATING. CHD DESCRIPTION WAS PLACARD W/ADHESIVE BACK IS PLACARD.	6/1/2015	RJC	JAG



SHOP COPY
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 198744MS
19-08-01

ARIAL TEXT
3/16 HT.

ARIAL TEXT
1/8 HT.

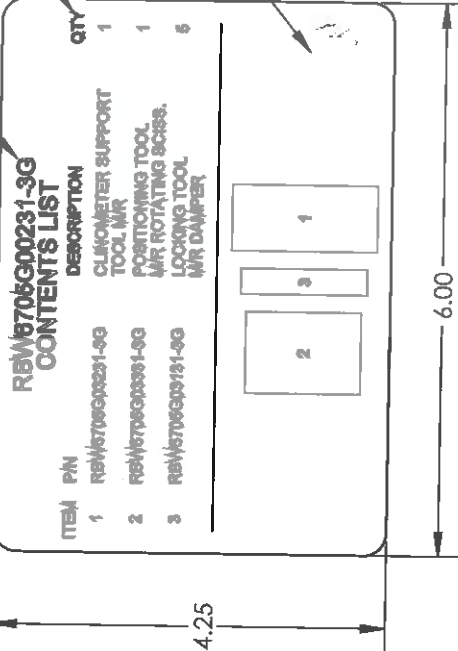
BLACK BACKGROUND
WITH WHITE LETTERS

4X R.25

4.25

6.00

.06



TITLE
M/R CONTROL TOOL

DWG NO.
RBW6705G00231-3G-13

REV
2

MAT'L PALSTIC
DRAWN BY: CLOUGH
APPROVED: D Med

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
XXX ± .005
XX ± .01
X ± .1

1. BREAK ALL SHARP EDGES .015 x .45"
OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

USED ON MODEL
AW139

SCALE
1:2

DATE
3/26/2010

SHEET 4 OF 4

PLACARD



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)			
Description Work Order Deviation		Disposition		Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
Root Cause		FAULT CATEGORY					
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐			
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐			
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐			
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐			
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐			
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐			
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐				
Human Factors ☐	Other/Details:						